

Work Order ID 72715-1

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Item ID: D350-561-141

Revision ID:

Item Name: Single Cargo Mirror Installation. RH

Start Date: 8/9/2011 Start Qty: 2.00

Required Date: 8/12/2011 Req'd Qty: 2.00

Reference:

Approvals: Process Plan:

QC:

Date: 11-08-11 Tooling:

Date: SPC (Y/N):

Cust Item ID:

Customer:

Setup Start

Stop

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D350-561-141 CHIG003

8/10/11

105

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

JB

C

11/08/11

110

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

8/10/11

TH

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Item ID: D350-561-141  
Revision ID:  
Item Name: Single Cargo Mirror Installation, RH  
Start Date: 8/9/2011 Start Qty: 2.00  
Required Date: 8/12/2011 Req'd Qty: 2.00  
Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan: Date: Tooling: Date:  
QC: Date: SPC (Y/N): Date:

Run Start



Stop



| Sequence ID/<br>Work Center ID | Operation<br>Description                               | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 120<br>                        | Packaging  | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      | Memo   | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      | Identify and pack for shipping as per PPP D350-561-141 |                      |         |        |              |               |               |                  |                |
| 130<br>                        | QC21- Final Inspection - Work Order Release            | 0.00                 |         |        |              |               |               |                  |                |
| QC                             | Memo   | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |  |                      |         |        |              |               |               |                  |                |

PP 74819

11/10/08

11/10/08  
MF 11-10-06

# Picklist Print

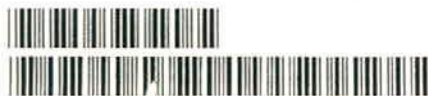
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Work Order ID: 72715

Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Installation, RH



Start Date: 8/9/2011

Required Date: 8/12/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A 07.07.26 new issue (DS19379) EC verified by: JLM IPP rev  
B 10.02.16 per ecn 10-523 EC verified by: DD IPP Rev: C add pick kit  
DD 10.03.15 verified by: EC IPP Rev: D 10.09.14 per HN rev D  
DD verified by: EC

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

D2011-101



6" Mirror

Manufactured

No

105

Each

32.0000

1

2

Location

Loc Qty

Loc Code

ST226

32

70729

32

D2012-105



Arm

Manufactured

No

105

Each

0.0000

1

2

D2012-107



Clevis

Manufactured

No

105

Each

31.0000

1

2

Location

Loc Qty

Loc Code

ST004

23

71602

23

WA005

8

66811

8

D2012-111



Bracket

Manufactured

No

105

Each

22.0000

1

2

Location

Loc Qty

Loc Code

ST004

22

70726

22

5

1.3

76729

76295

71602

14/08/16

76726

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Work Order ID: 72715

Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Installation, RH

Start Date: 8/9/2011

Required Date: 8/12/2011

Start Qty: 2.00

Required Qty: 2.00

D2012-115



Bracket, Clevis

Manufactured No

105 Each

20.0000

1 2 ✓



JB

Location

Loc Qty

Loc Code

ST004

20

25581

20

25581

Manufactured No

105 Each

50.0000

2 4 ✓



JB

Location

Loc Qty

Loc Code

ST504

50

69824

50

69824

Manufactured No

105 Each

11.0000

1 2 ✓



JB

Location

Loc Qty

Loc Code

ST245A

11

70728

11

70728

Manufactured No

105 Each

37.0000

1 2 ✓



JB

Location

Loc Qty

Loc Code

st073

37

62340

1

70764

36

62340x1

70764x1

Manufactured No

105 Each

10.0000

1 2 ✓



JB

Location

Loc Qty

Loc Code

ST229

10

70762

10

70762

D3646-1



Arm

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Shop Packet Print

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Work Order ID: 72715

Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Installation, RH

Start Date: 8/9/2011

Required Date: 8/12/2011

Start Qty: 2.00

Required Qty: 2.00

D3646-3



Arm

D4070-041



Clamp

Manufactured No

105 Each

0.0000

1 2

B64414

*[Handwritten signature]*

Manufactured No

105 Each

21.0000

2 4

~~68831~~ JB

*[Handwritten signature]*

Location

Loc Qty

Loc Code

ST460

21

68831

21

553.0000

3 6

68831

JB

*[Handwritten signature]*

AN3-4A



Bolt

Purchased No

105 Each

Location

Loc Qty

Loc Code

ST350

553

104291

253

104625

300

744.0000

3 6

104291

JB

*[Handwritten signature]*

AN3-5A



Bolt

Purchased No

105 Each

Location

Loc Qty

Loc Code

ST350

744

115371

46

117423

698

256.0000

1 2

117423

JB

*[Handwritten signature]*

AN3-6A



Bolt

Purchased No

105 Each

Location

Loc Qty

Loc Code

ST351

256

117441

256

117441

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Work Order ID: 72715

Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Installation, RH

Start Date: 8/9/2011

Required Date: 8/12/2011

Start Qty: 2.00

Required Qty: 2.00

AN4-5A

Purchased

No

105

Each

227.0000

3

6



Bolt

## Location

## Loc Qty

## Loc Code

ST355

200

117508

200

ST356

27

116549

27



116549

1

2

AN4-10A

Purchased

No

105

Each

158.0000



Bolt

## Location

## Loc Qty

## Loc Code

ST356

158

117313

33

117619

125



117313

8

16

AN960JD10

NAS1149D0363J

Purchased

No

105

Each

0.0000



Washer



118077

AN960JD416

NAS1149D0463J

Purchased

No

105

Each

0.0000



Washer



118179

MS21042L3

Purchased

No

105

Each

2,017.000



Nut



117441

## Location

## Loc Qty

## Loc Code

ST300

2017

117441

293

117601

400

117885

324

118451

1000

117441

4

8

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| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

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Work Order ID: 72715



Parent Item: D350-561-141



Parent Item Name: Single Cargo Mirror Installation, RH

Start Date: 8/9/2011

Required Date: 8/12/2011

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No

105

Each

4.903.000

4

8



Nut



93 11/08/10  
Lo

## Location

## Loc Qty

## Loc Code

ST300

4903

117441

752

117601

651

117885

1500

118451

2000

117441

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REFERENCE ONLY

## 5. PARTS LIST

| Qty<br>-041 | Qty<br>-043 | Qty<br>-045 | Qty<br>-141 | Qty<br>-143 | Part Number   | Description                |
|-------------|-------------|-------------|-------------|-------------|---------------|----------------------------|
| X           | 1           |             |             |             | D350-561-041  | SINGLE MIRROR INSTALLATION |
|             | X           |             |             |             | D350-561-043  | DUAL MIRROR INSTALLATION   |
|             | 1           | X           |             | 1           | D350-561-045  | MIRROR KIT                 |
|             |             |             | X           | 1           | D350-561-141  | SINGLE MIRROR INSTALLATION |
|             |             |             |             | X           | D350-561-143  | DUAL MIRROR INSTALLATION   |
| 1           |             | 1           | 1           |             | D2011-101     | Mirror                     |
| 1           |             |             |             |             | D2012-101     | Arm                        |
| 1           |             |             |             |             | D2012-103     | Arm                        |
| 1           |             |             | 1           |             | D2012-105     | Arm                        |
| 2           |             |             | 1           |             | D2012-107     | Clevis                     |
| 1           |             |             |             |             | D2012-109     | Bracket                    |
| 1           |             |             | 1           |             | D2012-111     | Bracket                    |
| 4           |             | 2           |             |             | D2012-113     | Clamp                      |
| 1           |             |             | 1           |             | D2012-115     | Bracket                    |
| 4           |             |             | 2           |             | D2022-101     | Spacer                     |
| 4           |             |             |             |             | D2856-100-325 | Abrasion Strip             |
| 1*          |             | 1*          | 1*          |             | D3014-1       | Locknut                    |
|             |             |             | 1           |             | D3629-1       | Bracket                    |
|             |             |             | 1           |             | D3635-1       | Gasket                     |
|             |             | 2           |             |             | D3635-3       | Gasket                     |
|             |             |             | 1           |             | D3646-1       | Arm                        |
|             |             |             | 1           |             | D3646-3       | Arm                        |
|             |             |             | 2           |             | D4070-041     | Clamp                      |
| 2           |             | 2           | 3           |             | AN3-4A        | Bolt                       |
| 2           |             |             | 3           |             | AN3-5A        | Bolt                       |
| 1           |             |             | 1           |             | AN3-6A        | Bolt                       |
| 2           |             |             | 1           |             | AN4-10A       | Bolt                       |
| 3           |             |             | 3           |             | AN4-5A        | Bolt                       |
| 14          |             | 4           | 8           |             | AN960JD10     | Washer                     |
| 9           |             | 2           | 8           |             | AN960JD416    | Washer                     |
| 1*          |             | 1*          | 1*          |             | AN960JD416L   | Washer                     |
| 5           |             | 2           | 4           |             | MS21042L3     | Nut (or MS21042-3)         |
| 5           |             |             | 4           |             | MS21042L4     | Nut (or MS21042-4)         |

\*INCLUDED AS PART OF D2011-101 MIRROR

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Date: 10.06.16